



Kytex Solutions, Inc.
Research • Development • Manufacturer

Spray Pickle # 312

for

(Stainless Steel—Spray Method)

Spray pickle # 312 is a unique chemical compound to remove oxide scale, mill scale, welding discoloration, rust and to clean heat affected zones from stainless steel.

Advantages:

- Works at room temperature
- Renders uniform surface finish
- No post-rusting due to **passivating** properties of pickling solution

Properties:

- | | |
|----------------------|-------------------------------|
| • Appearance | Clear semi-gel with acid odor |
| • pH of -1%-solution | 1-2 |
| • Solubility | Soluble |

Application Method:

1. Remove heavy soil and grease from the surface.
2. Use full strength.
3. Spray or brush onto work piece using acid resistant sprayer or brush, apply in well ventilated area.
4. Reaction time 5-50 minutes at room temperature.
5. Neutralize with Kytex Neutralizer 408.
6. Rinse thoroughly with cold water. High pressure water will enhance the removal of oxides.

Safety:

This product contains mineral acids. Avoid contact with skin and eyes, and wear rubber gloves, goggles and etc. Use with adequate ventilation. Refer to MSDS for first aide and details.